

# Data Sheet

# **ER Analog** Magnetostrictive Linear Position Sensors

- Compact sensor model
- Operating temperature up to +75 °C (+167 °F)
- Ideal for flexible mounting

### **MEASURING TECHNOLOGY**

The absolute, linear position sensors provided by Temposonics rely on the company's proprietary magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the end of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

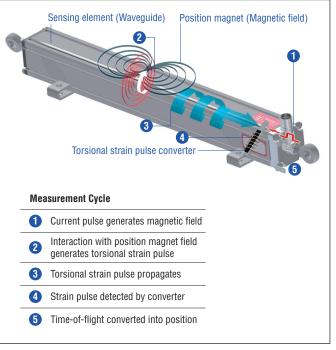


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

### **ER SENSOR**

Robust, non-contact and wear free, the Temposonics linear position sensors provide the best durability and precise position measurement feedback in harsh industrial environments. Measurement accuracy is tightly controlled by the quality of the waveguide manufactured exclusively by Temposonics.

The Temposonics<sup>®</sup> ER has an aluminum rod-and-cylinder design where the rod can extend and retract from the sensor housing to measure linear position. Inside, a magnet is secured to the end of the rod and remains protected within the sensor electronics housing. Accessory rod ends are available for attaching the rod to the machine's moving part. The rod-and-cylinder sensor design can be installed in any orientation, and provides a convenient and versatile position feedback solution. Typical fields of applications are printing and paper industry, machine tools and plastics industry as well as control systems.



Fig. 2: Typical application: Paper industry

# **TECHNICAL DATA**

Output		
Voltage	010 VDC or 100 VDC, 010 VDC and 100 VDC (controller input resistance $R_L$ > 5 k $\Omega)$	
Current	420 mA or 204 mA (minimum / maximum load: 0 / 500 $\Omega$ )	
Measured value	Position	
Measurement parameters		
Resolution	Infinite	
Cycle time	0.3 ms < t < 2 ms (depending on stroke lengths) typical	
Linearity	$\leq \pm 0.02$ % F.S. (minimum $\pm 60 \ \mu$ m)	
Repeatability	$\leq$ ±0.005 % F.S. (minimum ±20 $\mu m)$	
Operating conditions		
Operating temperature	-40+75 °C (-40+167 °F)	
Humidity	90 % relative humidity, no condensation	
Ingress protection 1,2	IP67 (connectors correctly fitted)	
Shock test	100 g (single shock) IEC standard 60068-2-27	
Vibration test	5 g / 102000 Hz IEC standard 60068-2-6 (resonance frequencies excluded)	
EMC test	Electromagnetic emission according to EN 61000-6-3 Electromagnetic immunity according to EN 61000-6-2 The sensor meets the requirements of the EC directives and is marked with CE.	
Magnet movement velocity	≤ 5 m/s	
Design / Material		
Sensor electronics housing	Aluminum	
Guided driving rod	Aluminum	
Stroke length	501500 mm (260 in.)	
Mechanical mounting		
Mounting position	Any	
Mounting instruction	Please consult the technical drawings and the brief instruction (document number: <u>551684</u> )	
Electrical connection		
Connection type	M12 (5 pin) male connector	
Operating voltage	+24 VDC (-15 / +20 %); UL recognition requires an approved power supply with energy limitation (UL 61010-1), or Class 2 rating according to the National Electrical Code (USA) / Canadian Electrical Code.	
Ripple	$\leq 0.28 V_{pp}$	
Current consumption	50140 mA	
Dielectric strength	500 VDC (DC ground to machine ground)	
Polarity protection	Up to -30 VDC	
Overvoltage protection	Up to 36 VDC	

1/ The IP rating is not part of the UL recognition.2/ The IP rating IP67 is only valid for the sensor electronics housing, as water and dust can get inside the profile.

# **TECHNICAL DRAWING**

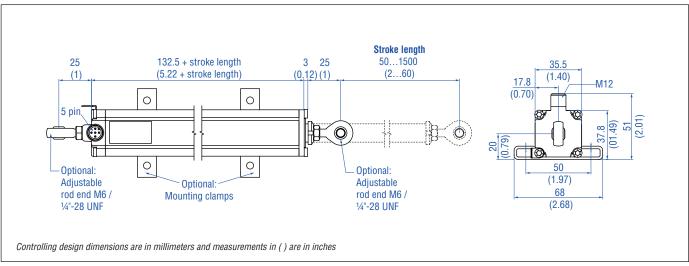


Fig. 3: Temposonics® ER

### **CONNECTOR WIRING**

D34		
Signal + power supply		
M12 male connector (A-coded)	Pin	Function
	1	+24 VDC (-15 / +20 %)
(2)	2	Output 1
(850)	3	DC Ground (0 V)
	4	Output 2
View on sensor	5	DC Ground

Fig. 4: Connector wiring D34

# FREQUENTLY ORDERED ACCESSORIES – Additional options available in our Accessories Guide 🗍 551444

Cable connectors <sup>3</sup>		Cord set	
53 (2.09) 07 Ø	57 (2.25) (2.25) (2.25) (0 0.79)	Ø 15 (Ø 0.6) Ø 12.2 (Ø 0.48) Ø 11.6 (Ø 0.46) (0.16) M12 (45.5 (1.8) (1.8)	$ \begin{array}{c} \emptyset \ 15 & 26.5 \\ (\emptyset \ 0.6) & (1.04) \\ M12 & & & \\ \emptyset \ 8.8 & & & \\ (\emptyset \ 0.35) & & & \\ \emptyset \ 11.6 & & \\ (\emptyset \ 0.45) & & & \\ \end{array} $
M12 A-coded female connector (5 pin), straight Part no. 370 677	M12 A-coded female connector (5 pin), angled Part no. 370 678	Cable with M12 A-coded female connector (5 pin), straight – pigtail Part no. 370 673	Cable with M12 A-coded female connector (5 pin), angled – pigtail Part no. 370 675
Material: GD-Zn, Ni Anschlussart: Schraubanschluss Kontakteinsatz: CuZn Kabel Ø: 48 mm Ader: 1,5 mm <sup>2</sup> Betriebstemperatur: -30+85 °C Schutzart: IP67 (fachgerecht montiert) Anzugsmoment: 0,6 Nm	Material: GD-Zn, Ni Termination: Screw; max. 0.75 mm <sup>2</sup> Contact insert: CuZn Cable Ø: 58 mm (0.20.31 in.) Wire: 0.75 mm <sup>2</sup> (18 AWG) Operating temperature: -25+85 °C (-13+185 °F) Ingress protection: IP67 (correctly fitted) Fastening torque: 0.4 Nm	Material: PUR jacket; black Features: Shielded Cable length: 5 m (16.4 ft) Ingress protection: IP67 (correctly fitted) Operating temperature: -25+80 °C (-13+176 °F)	Material: PUR jacket Features: Shielded Cable length: 5 m (16.4 ft) Ingress protection: IP67 (correctly fitted Operating temperature: -25+80 °C (-13+176 °F)
Rod ends		Mounting clamp	

$\frac{1}{1000}$	$ \begin{array}{c}                                     $	4 Holes Ø 5.4 (Ø 0.21) 31 (1.22) 9 (0.35) 50 (1.97) 68 (2.68) Mounting clamp width: 14.6 (0.57)
Rod end with M6 thread Part no. 254 210	Rod end with ¼"-28 UNF thread Part no. 254 235	Mounting clamp Part no. 403 508
Material: Galvanized steel	Material: Galvanized steel	Material: Stainless steel 1.4301/1.4305 (AISI 304/303)

3/ Follow the manufacturer's mounting instructions

Controlling design dimensions are in millimeters and measurements in ( ) are in inches

#### **ORDER CODE**



#### a Sensor model

**E R** Aluminum cylinder with a guided driving rod

#### b Design

- M Inside thread M6 at end of rod
- (For metric stroke length measurement)
- S Inside thread ¼"-28 UNF at end of rod (For US customary stroke length measurement)

c Stroke length		
X X X M 00501500 mm		
Standard stroke length (mm)* Ordering steps		
50 500 mm	25 mm	
5001500 mm	50 mm	
<b>X X X U</b> 002.0060.0 in.		
Standard stroke length (in.)*	Ordering steps	
222 in.	1.0 in.	
2260 in.	2.0 in.	

#### d Connection type

D 3 4 M12 (5 pin) male connector

#### e Operating voltage

**1** +24 VDC (-15 / +20 %)

#### f Output

Voltage					
V	0	1	010 VDC (1 output channel)		
V	1	1	100 VDC (1 output channel)		
V	0	3	010 VDC and 100 VDC (2 output channels)		
Current					
Α	0	1	420 mA (1 output channel)		
Α	1	1	204 mA (1 output channel)		

#### DELIVERY



• Sensor Select mounting accessories regarding your application:

- 1 or 2 rod ends M6 / 1/4"-28 UNF or / and
- 2 mounting clamps up to 1250 mm (50 in.) stroke length, 3 mounting clamps for 1500 mm (60 in.) stroke length

Accessories have to be ordered separately.

Manuals, Software & 3D models available at: www.temposonics.com

\*/ Non standard stroke lengths are available; must be encoded in 5 mm / 0.1 in. increments. Some preferred stroke lengths may be available with faster lead time. Contact MTS Sensors for details.



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